

Date: Wednesday, 7/4/2007 10:17:30 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 33283		
Estimate Number	: 12330		
P.O. Number	: <i>N/A</i>	Part Number	: D3496041
This Issue	: 7/4/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D3496 REV A
First Issue	: <i>N/A</i>	Project Number	: <i>N/A</i>
Previous Run	: 27933	Drawing Revision	: A
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/8/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	12 Um: Each
Comment	: Est Rev: A New Issue 06-03-08 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O:

*4090**cd 7/10/04*

Fabricate as per Dwg D3496

P/N: B/R 14-1600B0B1B0030-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

*(12)*

2.0	141600B0B1B003001SSP	Shoulder harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)  
 Harness Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*[Signature] 5/7/08/03 (12)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*En 5/7/08/07 (412)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*[Signature] 5/7/08/07 (12)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   D   Date: 07/08/08

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 7/4/2007 10:17:30 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 33283

Part Number: D3496041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12  
2007/08/08

Job Completion



0207/08/08

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

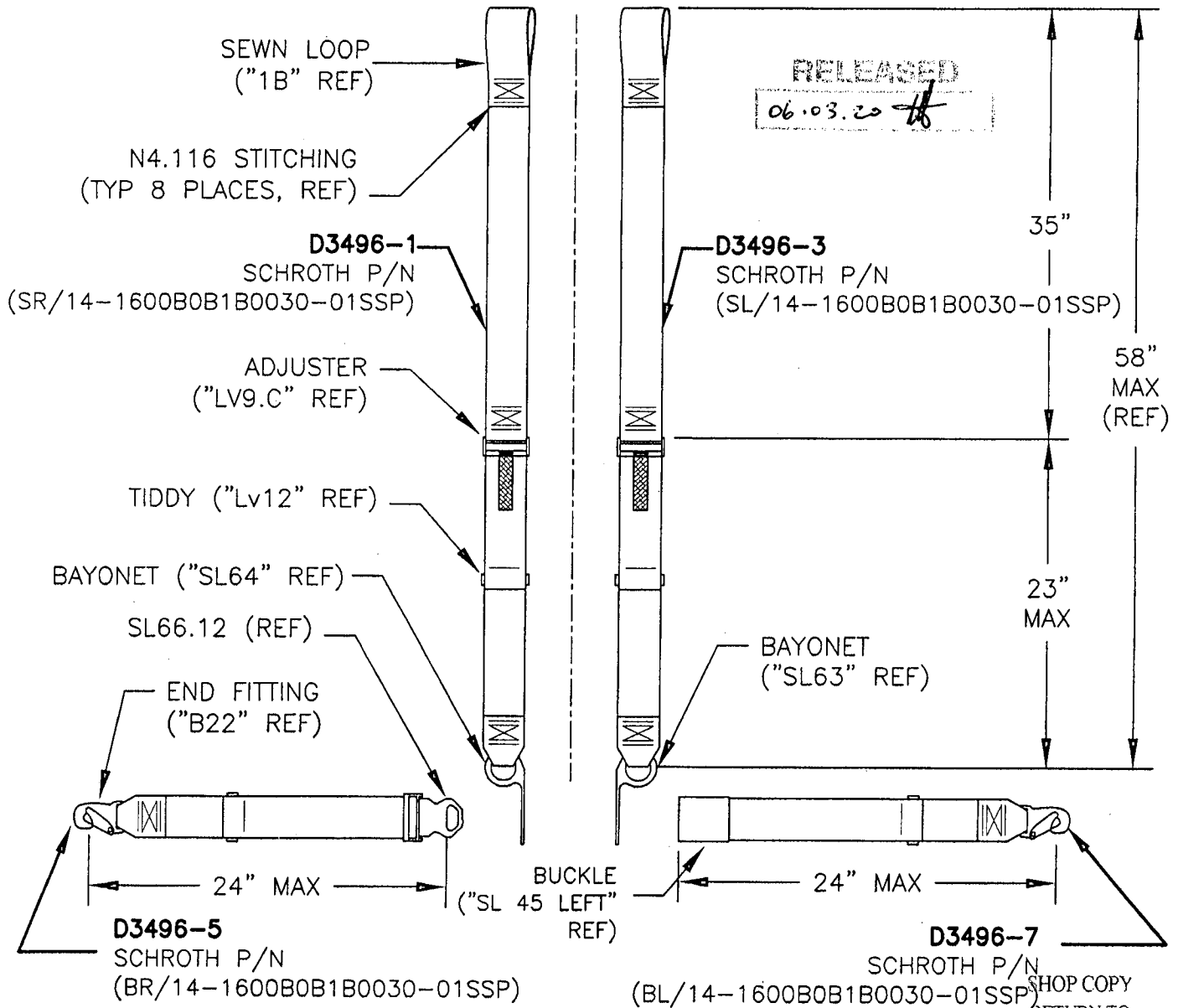
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3496	REV. A SHEET 1 OF 1
DATE 06.01.27		TITLE HARNESS ASSEMBLY	SCALE NTS
A	06.01.27	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



### D3496-041 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3496-041". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.  
P/N: 14-1600B0B1B0030-01SSP

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33283

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SCHROTH Safety Products Corp.  
MATERIAL ACCEPTANCE TAG

Part Number:	14-1600B0B1B0030-01SSP	Quantity:	12
Serial Number:	08/07		
Part Description:	restraint, 4-pt, dart, loop-on, snap-on, 601 black		
P.O./W.O. #	DAB67012-1		
Vendor/Shop:	SHOP: SEW		
Inspector:	QADA	Approval	SSPC QC 007
Date:	8/2/07		

Form FQA 2000-3 Rev IR 11/00

# Packing Slip

5437

**SCHROTH®**  
SAFETY PRODUCTS

*Schroth Safety Products Corp.*

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

**Bill To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

Phone: 613-632-3336 Fax: 613-632-4443

**Ship To**

DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada

8/2/2007

**Order-  
Line**

**Description**

**Qty**

DAR07012-1	14-1600B0B1B0030-01SSP restraint,4- pt,dart,loop-on,snap-on,601black Dart Aerospace Ltd, 613-632-3336 P/N: D3496 - 041 <b>Aircraft SN:</b> Dart	12 ea
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Plating P.O.:  
Webbing: 601 Black  
C of C REQ'D

PO: PO00004090

**Notes:** DAR07012

**Ship Via:** Fedex Int'l P1

**FOB:**

# Packing Slip

5437

**SCHROTH**  
SAFETY PRODUCTS

**Schroth Safety Products Corp.**

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

## Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

8/2/07

Date of Manufacture

08/2007

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

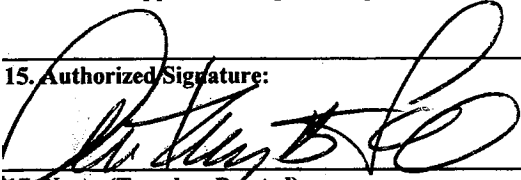


1. Approving National Aviation Authority/Country:  FAA/UNITED STATES	2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG	3. Form Tracking Number:  DAR07012-1
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4. Organization Name and Address:  PT 1662CE Schroth Safety Products, Corp. 1371 S.W.8 <sup>th</sup> St. Unit 8-A. Pompano Beach Fl, 33069		5. Work Order/Contract/Invoice Number:  DAR07012-1	
6. Item: 1	7. Description: Restraint, 4-pt., Dart, loop-on, snap-on, 601 black	8. Part Number: 14-1600B0B1B0030-01SSP	9. Eligibility: * "N/A"
10. Quantity: 12		11. Serial/Batch Number: Date Mfg.: 08/07	
12. Status/Work: NEW			

13. Remarks:  
EXPORT TO CANADA

END

14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.		19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
15. Authorized Signature: 	16. Approval/Authorization No.: DMIR-511304-CE	20. Authorized Signature:	21. Approval/Certificate No.:
17. Name (Typed or Printed): Anthony B. LaPointe	18. Date (m/d/y): 8/2/07	22. Name (Typed or Printed):	23. Date (m/d/y):

### User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.